

Instructions

Body Mount Bushings

N.B: This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

Page 1 of 2 — Refer page 2 for bushing position

Note: Any rusted nuts or bolts will require lubricant prior to disassemble.

Application - Ford Explorer
- 1991-2001

(Refer current catalogue for complete listing)

When removing each mount, be sure to note each location on vehicle. Also, any existing shims will need to be re-used in their respective point

Contents - 91939 x2
- 91544 x4
- 91931 x2
- 91932 x2
- 91933 x2
- 91935 x4
- 91936 x2
- Steel washers x2
- Grease

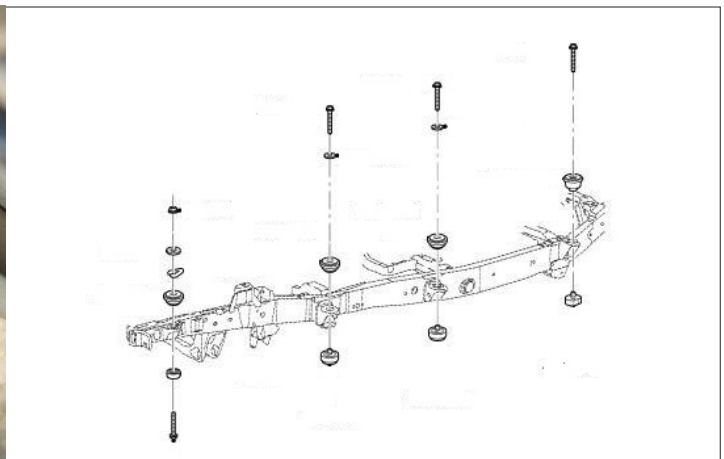
- Loosen all bolts on both sides of vehicle initially.
- For positions 2, and 4 you will have to access the body plugs in the cabin at each point. Position #1 is accessed from under the vehicle.

Be careful of fan shroud and other components while lifting. A hydraulic jack and timber may be used to lift the body.

- Proceed by replacing mounts from 1 side of vehicle at a time.
- Once old mounts are removed, they will need to be dismantled. The steel shells are re-used. Refer image below of old mount.
- Position one (near radiator) uses new supplied steel washer.
- Replace 1 mount at a time, but do not tighten new bolts yet - refer diagram on page 2 and 3 for bushing positioning.
- Once all mounts are replaced, confirm body is straight/aligned - tighten all nuts to Manufacturers specifications.
- It is recommended all hardware is re-checked after 500kms travelled.



Re-use OE steel washers



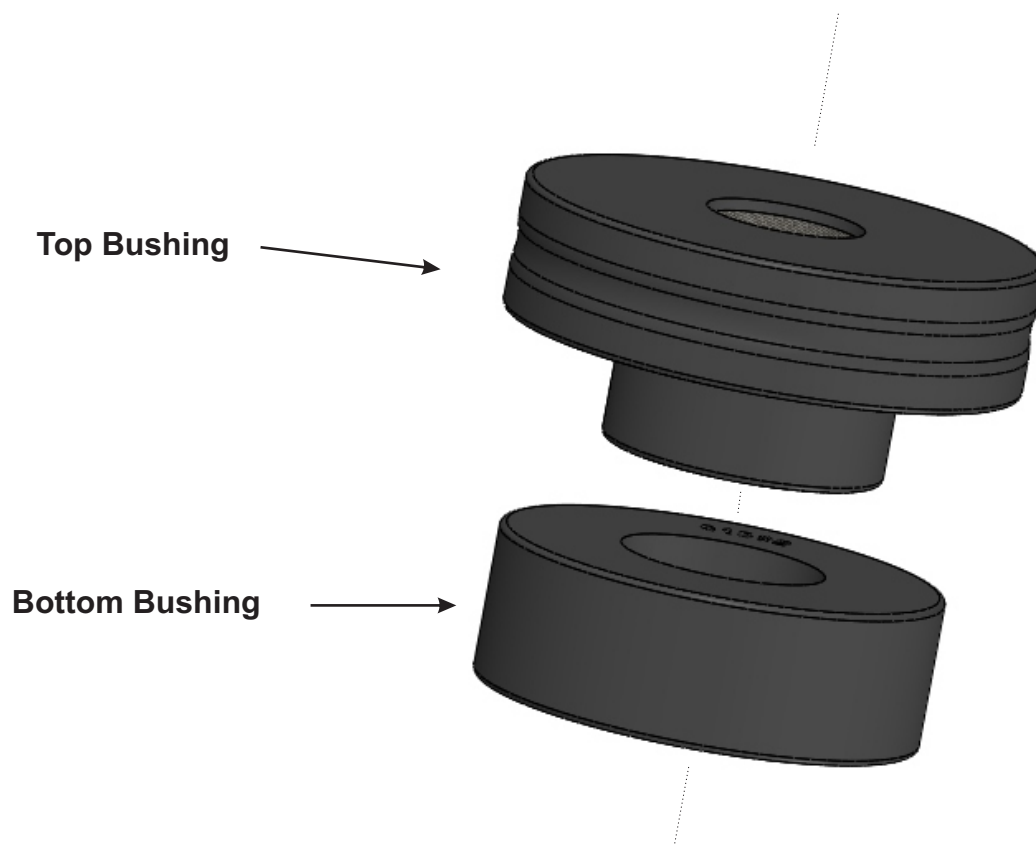
N.B: It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.

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Body Mount Bushings

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	Top Mount	Bottom Mount
Position #1	Bushing 91931	Bushing 91932
Position #2	Bushing 91939	Bushing 91933
Position #3	Bushing 91935	Bushing 91544
Position #4	Bushing 91936	Bushing 91933
Position #5	Bushing 91935	Bushing 91544



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