

# Instructions

## Rear Control Arm Bushings

**N.B:** This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

- Raise vehicle evenly and safely support.

*Never rely on a Jack only*

- Proceed to remove rear wheels.

**Remove and service only one arm at a time.**

**Note - the OE bushings are rubber only - they are not pressed in. Simply cut one flange off.**

- Once bushings are removed, clean Eyes of any grease and oil.

- Refer bushing orientation below. Grease bushing internal diameter and outer side face with supplied grease only.

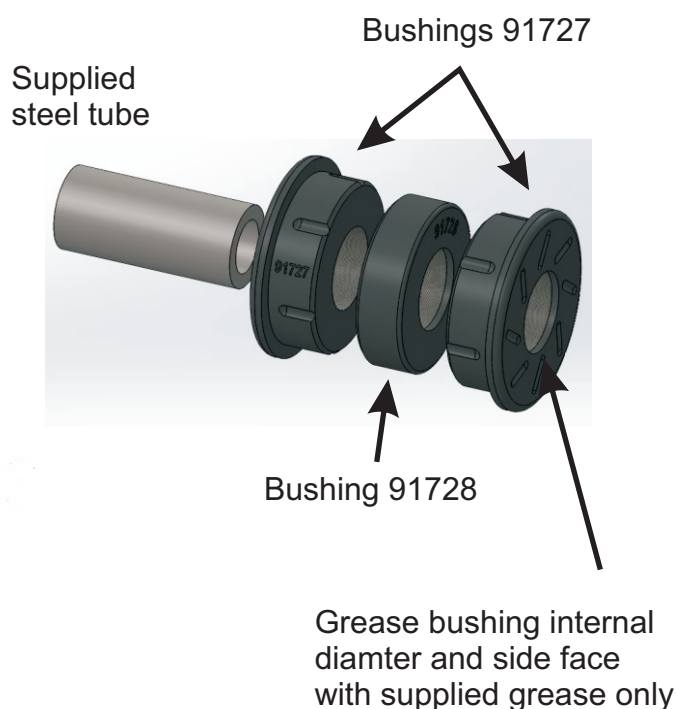
- Re-fit arms with original bolts

- Re-check all bolts after 100kms

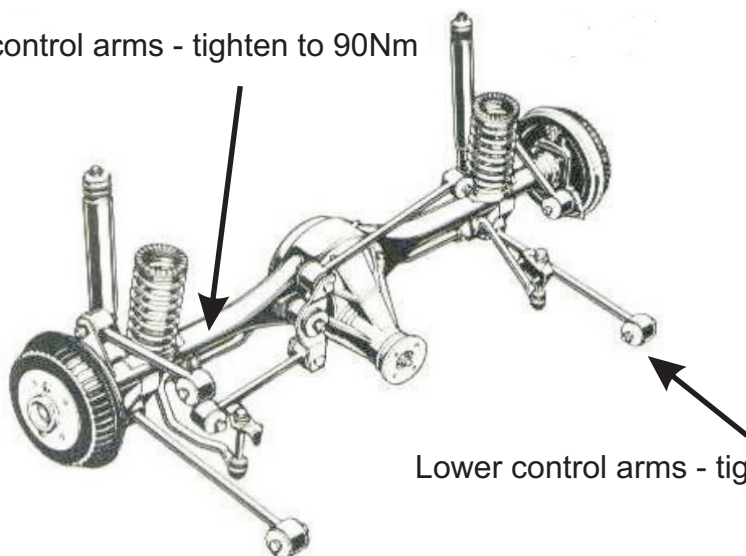
**Application - Mazda RX7**  
- 1979-85

*(Refer current catalogue for complete listing)*

**Contents -** Bushing 91727 x16  
- Bushing 91728 x8  
- Steel tube 22.2x14.3x50mm x8  
- Grease



Upper control arms - tighten to 90Nm



Lower control arms - tighten to 90Nm

**N.B:** It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.