

# Instructions

## Steering Rack Mount Bushings

**N.B:** This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

- Raise vehicle evenly and safely support.

*Never rely on a Jack only.*

### ***Spray nuts and bolts with lube prior to removal***

- Remove the 2 nuts and steel clamp from passenger side  
- note which way clamp bolts on.
- With help, push both wheels forward and back while someone pulls rack backwards - this will make bushing removal easy.
- The bushings are not pressed or bonded - they will pop out easily.

### **Note - choose 1 of the 2 supplied 32mm length tubes depending on OE bolt size**

- Push in new bushings with supplied tubes - note supplied washer sits between crossmember and drivers side mount bushing.

**Application** - Toyota Tacoma  
- 1995-2000 4WD

*Always refer complete catalogue listing*

**Contents** - Bushing 90446 x1  
- Bushing 90447 x2  
- Bushing 90448 x2  
- Steel tube 22X16X66 x1  
- Steel tube 22x14x32 x1  
- Steel tube 22x17x32 x1  
- Steel flat washer x1



- Re-fit rack to vehicle - tighten all original bolts to manufacturers spec.

**N.B:** It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.