

# INSTALLATION GUIDE

## Steering Rack Bushings

### **Application:**

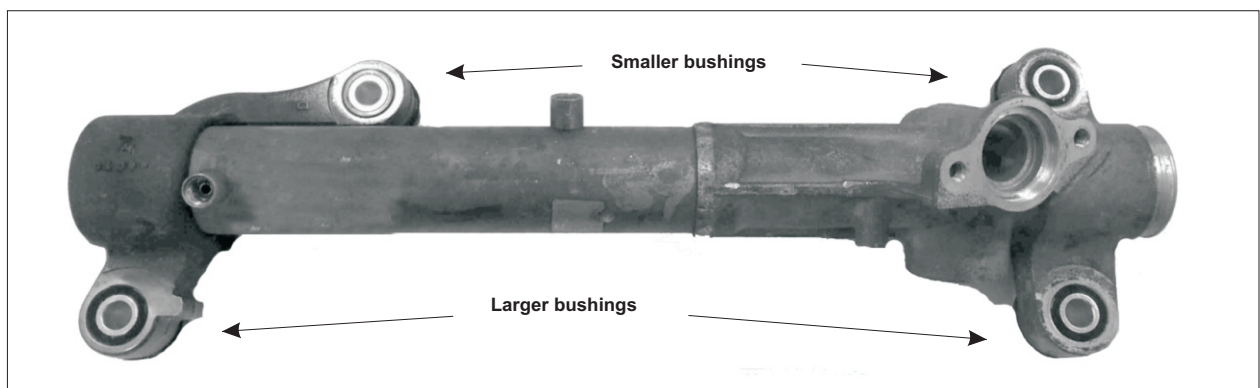
Toyota Avensis 10/2001 - on

### **Contents:**

2x larger bushings.  
2x smaller bushings.  
4x steel tubes.  
4x washers.

### **Instructions**

1. Safely raise vehicle and remove wheels
2. Disconnect battery and remove under-tray.
3. Bushings can be removed in the vehicle but we recommend be careful not to damage aluminium housing.
4. Un-bolt/remove rack bolts.
5. A small chisel can be used to lift the OE bushings out.
6. Once the 4 bushings are removed, check and clean all eyelet - this may require emery paper (or similar).
7. Push supplied bushings in place from the underneath - note slightly smaller bushings to be placed to the front and larger to the rear.
8. Place supplied washers between bushing flange and sub-frame.
9. Bolt up rack - tighten as per manufacturers specification.
10. A wheel alignment is recommended.



**N.B:** It is recommended that a licenced workshop or trades person carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.