

# Fitting Instructions

## Front Lower Control Arm Rear Bush

Code: Z5075

### Application:

BMW E46

Full bush kit replacement set for std and caster series kits  
*Always refer to current catalogue for complete application listing.*

### Specifications:

W52605	- 66.3mm std replacement bush
W52606	- 66.3mm offset caster replacement bush
W52584	- 60.3mm std replacement bush
W52585	- 60.3mm offset caster replacement bush

### Fitting:

Please read complete fitting instructions and check kit components prior to fitment.

1. Raise the front of the vehicle and support on suitable chassis stands
2. Loosen and remove the front lower control arm bracket bolts.
3. Pry the lower control arm bracket away from the arm.
4. Press the oe bush out of the alloy housing and inspect the housing for burrs or damage. Remove or replace as required.
5. Install the supplied steel shell bush into the alloy bracket.

**NOTE: Caster offset bushes will need to be orientated the correct way to reach the desired caster gain outcome.**

6. Using liberal amounts of grease lubricate the inside diameter of the shell bush and insert the supplied 67114 bush into it.
7. Fit the alloy mounting bracket to the control arm by pressing the mount over the hex end of the control arm
8. Tighten and tension bolts to manufacturers

#### Contents:W52605 Kit

1. 2 x B2605 bushes
2. 2 x 67114 bushes
3. 1 x grease satchet

#### Contents:W52606 Kit

1. 2 x B2606 bushes
2. 2 x 67114 bushes
3. 1 x grease satchet

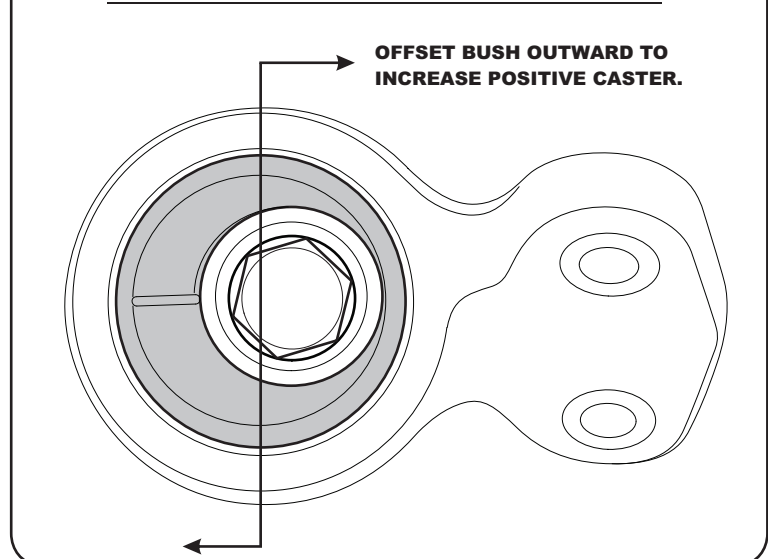
#### Contents:W52584 Kit

1. 2 x B2584 bushes
2. 2 x 67114 bushes
3. 1 x grease satchet

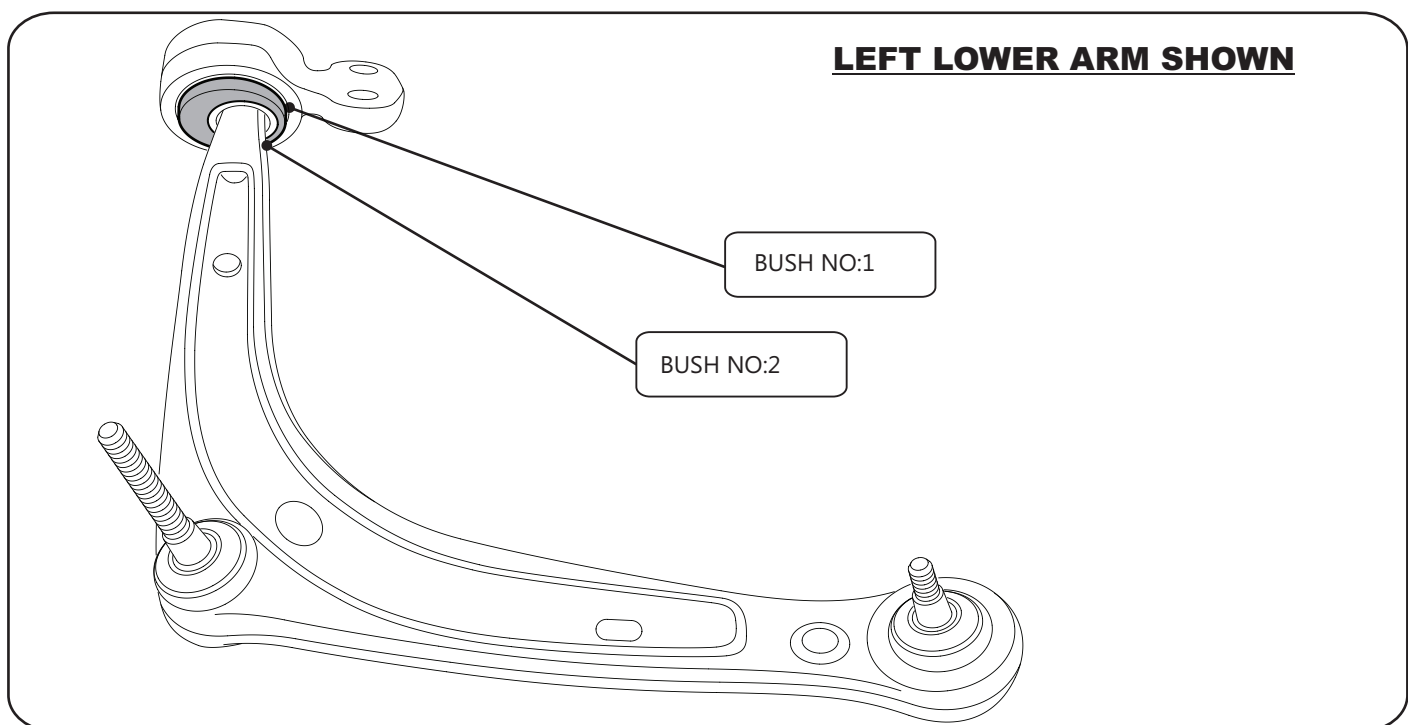
#### Contents:W52585 Kit

1. 2 x B2585 bushes
2. 2 x 67114 bushes
3. 1 x grease satchet

### LEFT LOWER BRACKET SHOWN



### LEFT LOWER ARM SHOWN



**Warning:** Please drive carefully while you accustom yourself to the changed vehicle behaviour.