

Front differential mount bushes- Front

Application:

Replacement bush kit
- Toyota Prado 120 Series

Always refer to current catalogue for complete application listing.

Contents:

- 2 x 67069 bushes
- 2 x 67070 bushes
- 2 x 67073 bushes
- 1 x grease satchet
- 2 x washers
- 2 x tubes 26.5x15.3x31.5
- 1 x tube 19x12.2x44
- 1 x bolt M12x1.25x75 long

Fitting Instructions:

Please read complete fitting instructions and check kit components prior to fitment. These instructions are to be used in conjunction with workshop manual. It is recommended that all work be carried out by a qualified technician.

1. Raise the front of the vehicle and support on suitable chassis stands.
2. Remove the front under tray to gain access to the front diff mount bolts.
3. Using a suitable lifting device support the axle tube housing and remove the differential mounting bolts.
4. Remove the mounts from the vehicle.

Installation of front bushing

5. Remove the top bush away from the mount.
6. Using a suitable vice, hold the mounting bracket and remove the bottom bush out of the housing with a suitable removal tool.
7. Inspect the bracket housing and make sure it is free from rust and burrs. Repair or replace as necessary.
8. Install the 67070 bush into the bottom of the housing.
9. Install the 67069 bush into the top of the housing.
10. Apply liberal amounts of grease to the inside of the bush and underside of the washer, install the tube.
11. Re-fit the mounts to the vehicle making sure that grease is applied to the contact surfaces of the bush.

Installation of rear bushing

12. Mount the rear bracket in the press upside down and press the bolt out of the interference fitted washer.
13. Discard bolt and top and bottom bushes.
14. Inspect the rear bracket housing and make sure it is free from rust and burrs. Repair or replace as necessary.
15. Apply liberal amounts of grease to the inside and underside of the bush. Fit the bushes to the bracket and install the tube.
16. Install the supplied washers to the recessed faces in the bush and install the supplied bolt.
17. Install the OE interference washer to the underside of the mount and install to the vehicle.
18. Torque all bolts to manufactures torque specifications.
19. Road test vehicle.

