

# Instructions

## Cross Member Bushings

**N.B:** This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

**Note - these bushings can be replaced while Cross-member is still in vehicle**

**Application** - Holden Commodore  
- Monaro  
- Pontiac GTO

**Contents** - Bushing B2350 x2  
- Bushing B2528 x2  
- Bushing B2912 x2

- Raise vehicle evenly and safely support.

*Never rely on a Jack only*

**Remove one bushing bolt from one side of car at a time.**

- Proceed to remove bushing main bolt and 3 other smaller bolts for brace plate - refer image below.
- Using a large pry-bar, dig out the original rubber bushing.
- Clean cross-member of any dirt or grease.
- Push in Bushing B2350.

V6 VQ – VT Commodore fit the **THIN PAD**  
V8 VQ – VT Commodore fit the **THICK PAD**  
V6 & V8 VX – VZ Commodore fit the **THICK PAD**  
All model Monaros fit the **THICK PAD**  
All model Pontiac GTO fit the **THICK PAD**



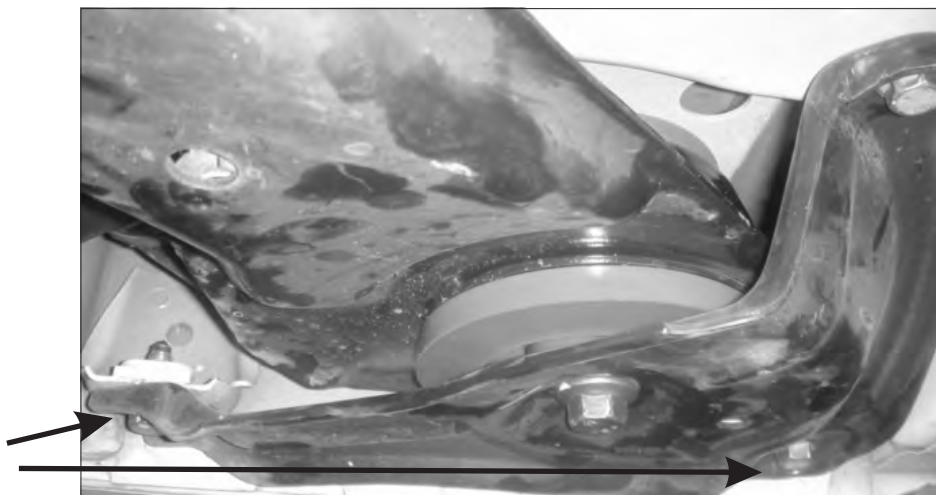
Thin Pad - on top



Thick Pad - on top

- Place either a thin or thick pad on top - refer table above.
- Re-fit Cross-member using original bolt.
- Carry out a wheel alignment.

3x brace plate bolts



**N.B:** It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.