

WARNING

NEW DESIGN
TAPERED SHELL

All parts must be tensioned
At normal road height

PLEASE READ
INSTRUCTIONS
BEFORE FITMENT

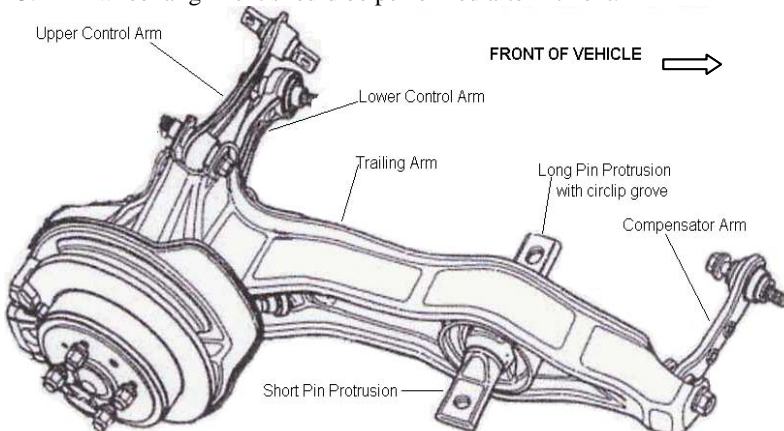
FAILURE TO FOLLOW INSTRUCTION
MAY VOID WARRANTY

FITTING INSTRUCTIONS

Suits: Honda Civic EF-EJ / CRX / Integra

N.B: These instructions should be used in conjunction with workshop manual.

1. Raise the rear of the vehicle and support on chassis stands, remove the wheels.
 2. Disconnect the brake hose from the rear brakes and plug to prevent leakage.
 3. Detach the upper, lower control arm and compensator arm from the trailing arm.
 4. Disconnect the parking brake cable bracket from the trailing arm.
 5. **With a suitable marking pen mark a line on the trailing arm to indicate top dead centre. This will aid in fitment of new replacement bushes later.**
 6. Undo the bolts securing the trailing arm to the chassis and remove the trailing arm from the vehicle.
 7. Remove the entire original pivot bush from the trailing arm and discard.
 8. Inspect the arm for damage, bent, pitted or worn components and replace as necessary.
 9. Install the **new replacement tapered shell bushes** with the small side of the tapered shell to the inside of the vehicle, the timing mark (TOP) on the bush to the top of the trailing arm where the line in **point # 5** was drawn. And ensure voids in new bush are in horizontal line to allow new pin to articulate.
 10. Assemble the new pin through one of the supplied washers and grease the pin, inside face of the washer and internal bore of the new bush with the grease provided.
 11. Slide the pin into the bush from the outside (with the circlip groove to the inside), grease inside face of second washer and slide over pin and install circlip to retain.
 12. Installation is the reverse
- NOTE: Tighten all components AT NORMAL ROAD HEIGHT to manufacturers specifications** and bleed the brake hydraulic system.
13. A 4 wheel alignment should be performed after fitment.



N.B: It is recommended that a licenced workshop or trades person carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.