

# FITTING INSTRUCTIONS

## Suits: GQ/GU Patrol-Maverick DA

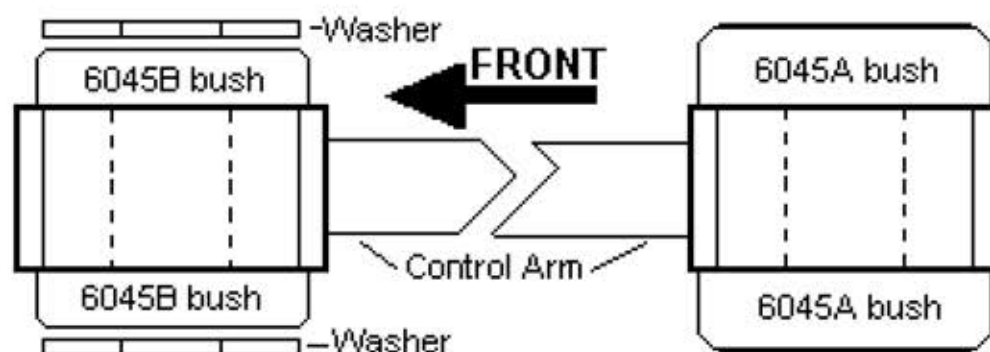
### Rear Control Arm- Lower

#### Kit Contents:

6045A Bush	x 4	60mm Crush Tube	x 2
6045B Bush	x 4	54mm Crush Tube	x 2
Washers	x 4	Grease Satchel	x 1

**N.B:** These instructions should be used in conjunction with workshop manual.

1. Raise the rear of the vehicle and place chassis stands under the chassis of the vehicle and remove the rear wheels.
2. Support the differential housing with stands.
3. Remove the lower trailing arms and mark the front eye with a suitable marking pen.
4. Press out and discard the old bushes with a suitable press tool.
5. Clean and inspect the arm for rust, pitting, rubber deposits and cracks. Replace as necessary.
6. Fit the **6045B** replacement bushes to the front eyelet using the shorter 54mm crush tube. **Note:** Only grease the internal bore and the flanges of the replacement bushes.
7. Fit the **6045A** replacement bushes to the rear eyelet using the longer 60 mm crush tube.
8. Refit the arms to the vehicle using the supplied washers at the front eyelet to create a suitable working surface for the new bushes.
9. Tension all removed parts to manufacturers specifications.



**N.B:** It is recommended that a licenced workshop or trades person carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.