

# FITTING INSTRUCTIONS

## Front Lower Control Arm Bushes

Suits: Gemini TX – TG  
1975-85

**N.B:** These instructions should be used in conjunction with workshop manual.

1. Raise front of vehicle, support on chassis stands and remove the front wheels.
2. Undo the retaining bolts securing the lower control, disconnect the lower ball joint and sway bar link and remove the lower control arm from the vehicle.
3. Remove the old bush and shell from the control arm, inspect the control arm for damage or cracking and replace if necessary.

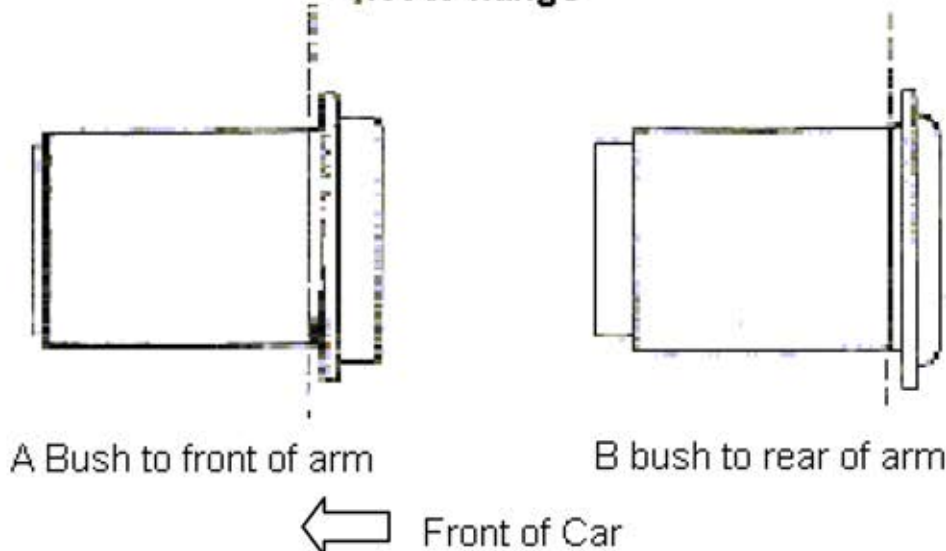
**NB:** Press fit in the new bush taking care to support the arm around each eye to minimise damage to the arm.

**NOTE:** The lower control arms suffer from stretching of the eyelets especially if a spacer is not used at installation.

4. Lubricate end faces and the internal bore on the bushes with grease provided, before assembly of control arm.
5. Re- assemble the suspension as recommended in the workshop manual.
6. Tighten all components to manufactures recommended torque settings.
7. We recommend that a wheel alignment be carried out after carrying out the above procedure.

Notice flange differences to ensure correct installation

**Bush to be pressed into arm to this swage Mark  
- not to flange**



**N.B:** It is recommended that a licenced workshop or trades person carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.