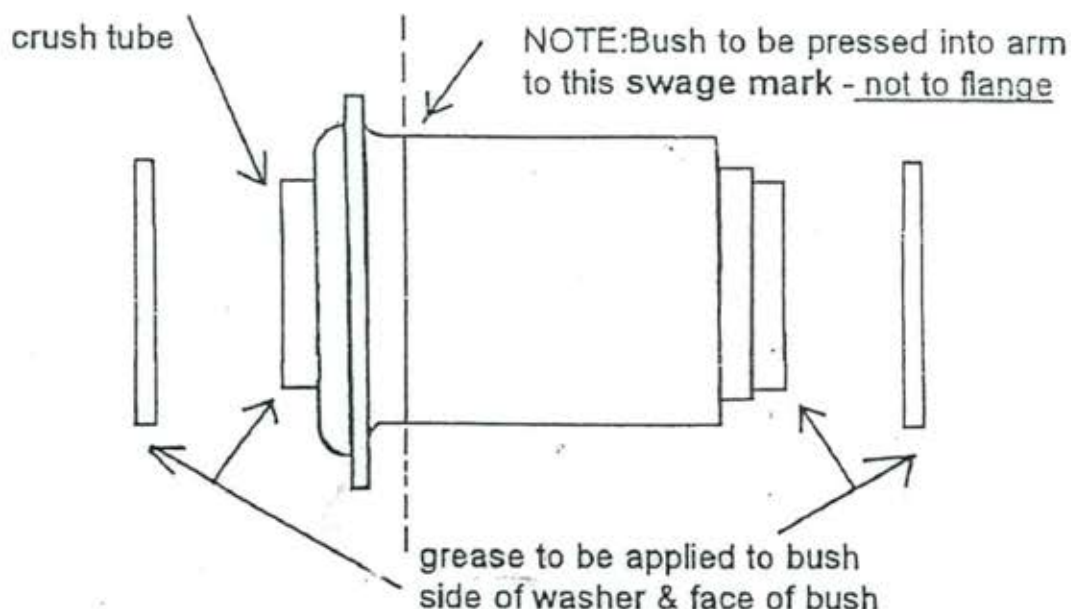


FITTING INSTRUCTIONS

Control Arm Bushes

N.B: These instructions should be used in conjunction with workshop manual.

1. Support the vehicle on chassis stands.
2. Remove the front wheels and disconnect the ball joints.
3. Remove the front control arm from the vehicle.
4. Press out old bushings and discard, clean and inspect all components.
5. Fit bushes taking particular care to press bushes only to **SWAGE MARK** on the bush, (refer image below). Support the arm whilst press fitting bushes and make up spaces to ensure the blades of the arm do not collapse during pressing operation.
6. Lubricate end faces and internal bore of new bushes only with grease provided before assembly.
7. Refit end washers and tighten locknuts after installation.
8. Reassemble suspension as recommended in workshop manual.
9. Tighten all components to manufactures recommend torque settings with vehicle at normal road height.



N.B: It is recommended that a licenced workshop or trades person carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.