

FITTING INSTRUCTIONS

Front Sway Bar Link Bush Kit

Suits: Holden Commodore VN-VX Series 1

Toyota Lexcen VN-VS

Kit Contents:

2997A Bush x 4 2997 Bush x 4 Instruction Sheet x 1

N.B: These instructions should be used in conjunction with workshop manual.

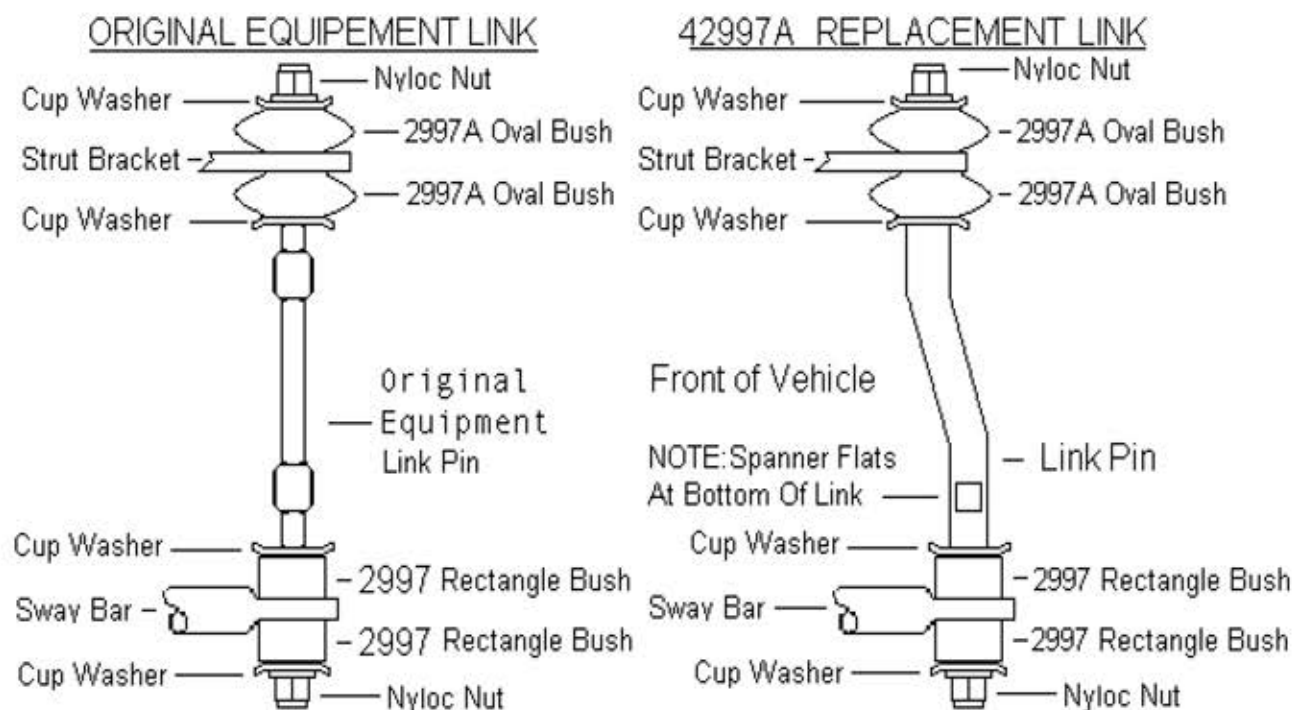
1. Raise the front of the vehicle, support on chassis stands and remove the front wheels.
2. Remove the original sway bar links, washers and bushes (**discard only the old bushes and factory fitted galvanised strut leg locating washer**).
3. Check sway bar, link pins and link pin brackets on the side of the strut leg for sharp edges, rust, pitting, rubber deposits. Repair or replace as necessary.
4. Fit the new bushes to the link pin as per diagram below.

Note: When using with offset link pin ensure that the link pin is installed with the kink facing the rear of the vehicle (note front of vehicle in diagram) & with the spanner flats closest to the sway bar. Ensure that the 2997A or "oval" bushes are fitted at the strut bracket or upper position (i.e: upper mounting point as per the diagram below).

Note: Cup washers **face away** from bushes to allow for articulation.

5. Tighten the nyloc nuts until they bottom on the link pin shank or if shank is not present, until the bushes and washers are in contact, then approx. $\frac{3}{4}$ to 1 turn. Final tensioning should be carried out at with vehicle at ride height.

6. **WARNING: Do Not Over Tighten The Replacement Bushes**



N.B: It is recommended that a licenced workshop or trades person carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.