

Instructions

Front Control Arm Bushings

N.B: This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

Application - Dodge Dakota 2WD
- 1997-2004

Always refer complete catalogue listing

Contents - Bushing 91768 x2
- Bushing 91769 x2
- Bushing 91770 x4
- Steel tube 19x12.2x61 x2
- Steel tube 25.4x18.2x50 x4
- Grease

- Raise vehicle evenly and safely support.

Never rely on a Jack only

- Proceed to remove front wheels.

Note - we suggest remove and service only one arm at a time.

Any Shims in upper arm will need to be taped together and marked (LHF/RHR etc)

IMPORTANT - remove the rubber only from old bushings. This will require heat to delaminate rubber from outer steel shell.

- Start by un-bolting **upper arms**. We recommend lubricating all bolts prior. Loosen and remove spindle nuts. You may have to drill hole in rubber and cut outer shells. Always cut bushing on side closest to ball joint.

- For the **lower arm**, check for after-market headers - they may prevent the removal of bolts.

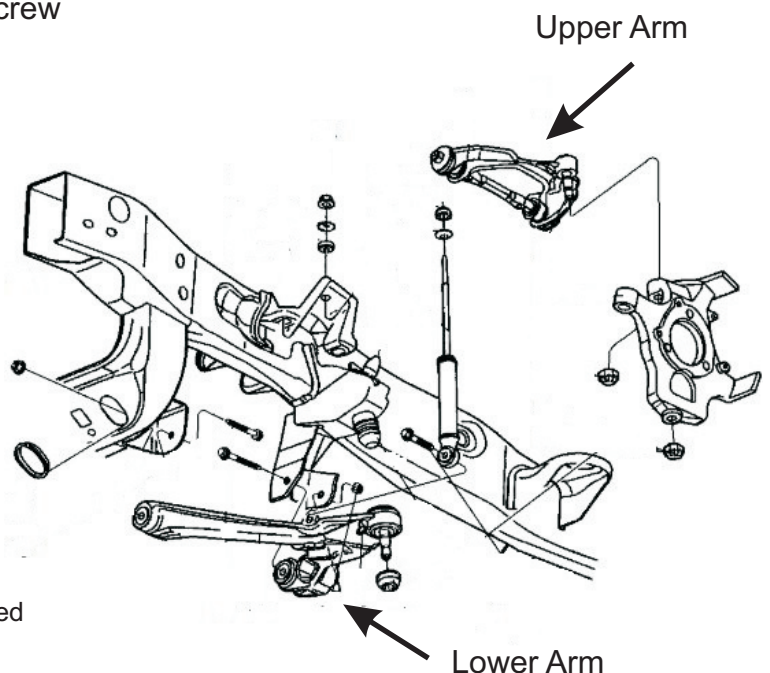
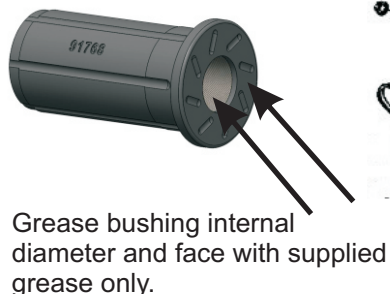
- Check for brake lines - do not stretch. Un-screw if needed.

- Push new bushings into clean shells.

- Grease bushing ID and face with supplied grease only.

- Re-fit arms to vehicle.

- A wheel alignment is required immediately after install.



N.B: It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.