

# Instructions

## Body Mount Bushings

**N.B:** This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

*Page 1 of 3*

Note: Any rusted nuts or bolts will require lubricant prior (and maybe wire brush) to disassemble.

When removing each mount, be sure to note each location on vehicle. Also, any existing shims will need to be re-used in their respective point

**Application** - Toyota Tacoma  
- 2001-2004

*(Refer current catalogue for complete listing)*

**Contents** - Bushing 90718 x2  
- Bushing 90720 x2  
- Bushing 90721 x2  
- Bushing 90722 x2  
- Bushing 91721 x2  
- Bushing 91722 x2

- Steel tube 16x12x42mm x2  
- Steel tube 19x12x49.5mm x2  
- Steel tube 19x12x58mm x2

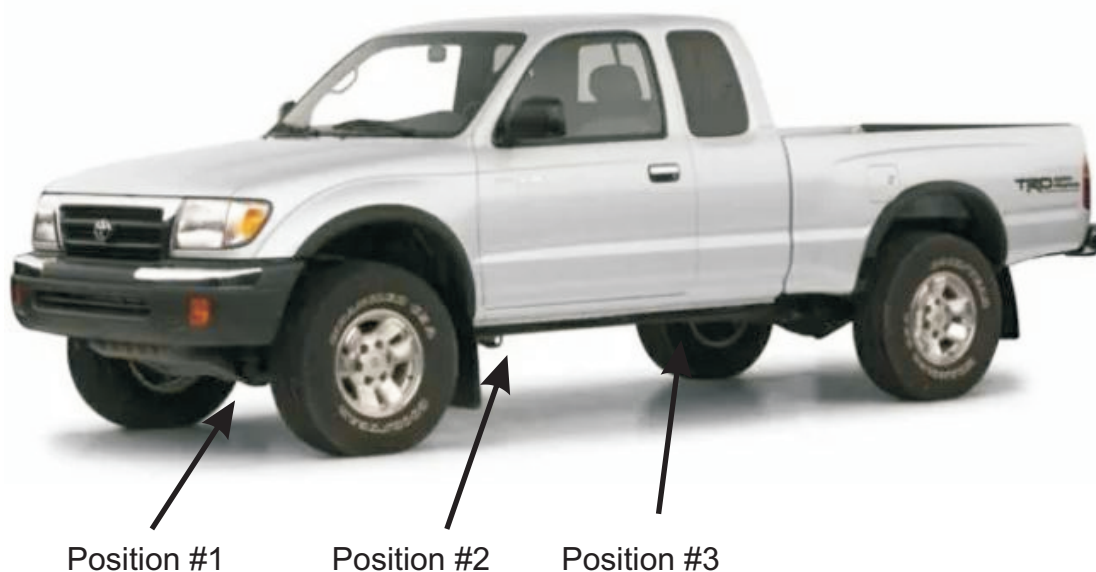
- Steel washer 44.5mm OD x2  
- Steel washer 50mm OD x2  
- Steel washer 63mm OD x8

- Steel plates x4

- Loosen all bolts on both sides of vehicle initially.

**Be careful of fan shroud and other components while lifting.  
A hydraulic jack and timber may be used to lift the body.**

- Proceed by replacing mounts from 1 side of vehicle at a time.  
Note - new bolts are supplied.
- Replace 1 mount at a time, but do not tighten new bolts yet - note image below and diagram on page 2 and 3 for bushing position.



Position #1

Position #2

Position #3

**N.B:** It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.

# Instructions

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*Continued - page 2 of 3*

### Position #1



### Position #2

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# Instructions

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*Continued - page 3 of 3*

### Position #3



- Once all mounts are replaced, confirm body is straight/aligned - tighten all nuts to Manufacturers specifications.
- It is recommended all hardware is re-checked after 500kms travelled.

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