

Instructions

Rear Beam Axle Bushings

N.B: This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

Install Guide

- Raise vehicle evenly and safely support.

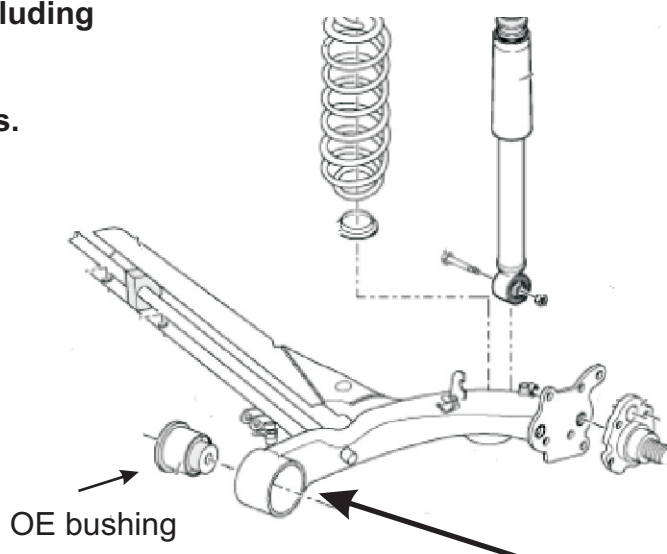
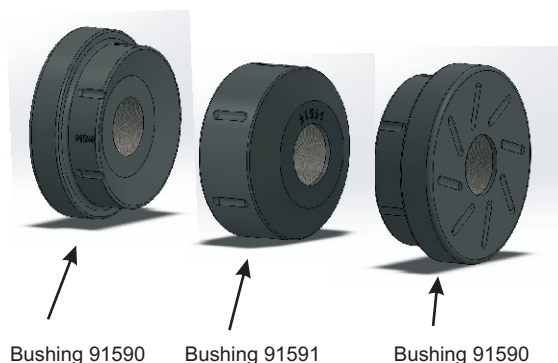
Never rely on a Jack only.

The Bean bushing can be replaced while Beam is still in vehicle - using a drill and Air-hacksaw to cut slit in original steel outer shell.

Alternatively, completely remove the rear Beam from vehicle and press out bushing including steel outer shell.

Note - careful to not damage brake lines.

- Push supplied bushing 91591 into Beam Eye. Followed by outer bushings 91590 - refer image below.
- Grease bushing internal diameter and outside face with supplied grease only.
- Push in supplied steel tube.



- Re-fit to car with original bolts - tighten to 75Nm.
- Re-check all bolts after 100kms travelled

N.B: It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.