

# Instructions

## Rear Swaybar Kit

**N.B:** This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

1. Raise vehicle evenly and safely support.
2. Grease D bushing ID and position on swaybar.
3. Place supplied U bolts over Axle - refer image 1.

Note - careful of any brake lines.

4. Using supplied 2x axle brackets, flat plates and saddles, hang swaybar under diff - refer image 1. Assemble nuts and washers but do not tighten yet.
5. Raise swaybar towards chassis rail and locate link bracket hole - bolt link bracket to chassis with supplied bolt and nut - do not tighten yet - refer image 2.
6. Assemble swaybar link;  
Place 1 flat washer between the 2 inner link bushings.  
Place cupped link washers on the outer bushings only.

Note - Face cupped link washers away from link bushings.  
This will aid for articulation and assist bushing life.  
Do not over tighten link bushings

7. Check all nuts are now tight.
8. Road test and re-check all nuts and bolts.

### Application:

GM Typhoon - 1991-1993

### Kit Contents:

1x Swaybar  
2x Flat plates  
2x Saddles  
2x D bushings  
2x U bolts with nuts  
2x Link bolts  
2x Link bracket bolts  
2x Link bracket nuts  
4x Cupped washers  
6x Nyloc nuts  
4x Small washers  
2x Large flat washers  
8x Link bushings  
1x Grease

Image 1

Careful of brake lines

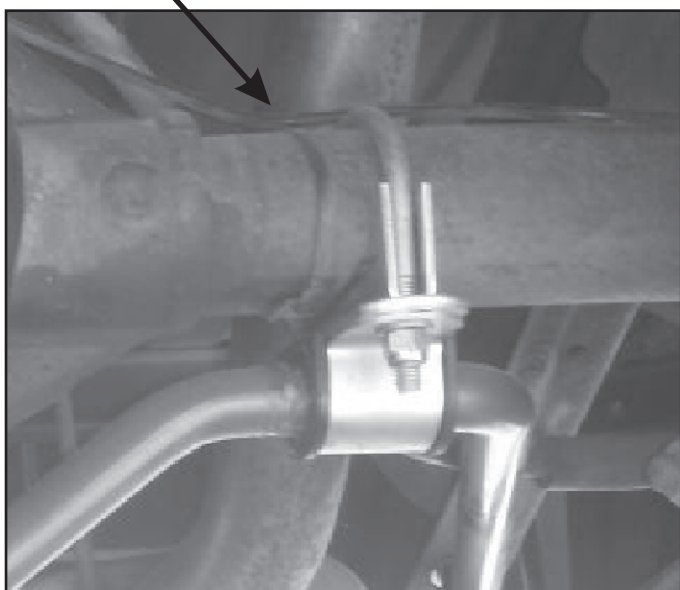
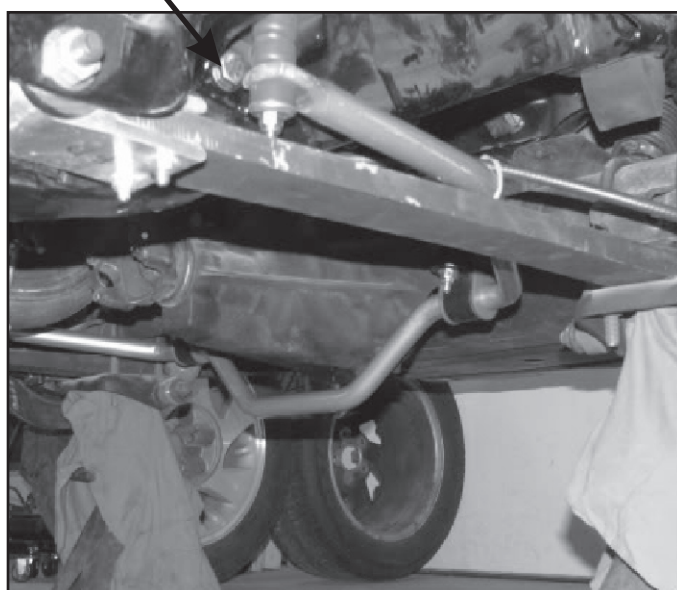


Image 2

Note Link Bracket bolt



N.B: It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.